

This article was downloaded by:

On: 25 January 2011

Access details: *Access Details: Free Access*

Publisher *Taylor & Francis*

Informa Ltd Registered in England and Wales Registered Number: 1072954 Registered office: Mortimer House, 37-41 Mortimer Street, London W1T 3JH, UK



## Journal of Macromolecular Science, Part A

Publication details, including instructions for authors and subscription information:

<http://www.informaworld.com/smpp/title~content=t713597274>

### Polymerization of Acrylonitrile-Metal Halide Complexes in the Frozen State. V. Comparison of Metal Cations and Halogen Anions in Radiation-Induced Polymerization of Acrylonitrile-Metal Halide Complexes

Teruhiko Maekawa<sup>a</sup>; Yutaka Ozaki<sup>ab</sup>; Hiroshi Yoshioka<sup>ac</sup>; Seizo Okamura<sup>a</sup>

<sup>a</sup> Department of Polymer Chemistry, Kyoto University, Kyoto, Japan <sup>b</sup> Central Research Laboratory, Sekisui Chemical Co., Ltd., Shimamoto-cho, Osaka, Japan <sup>c</sup> Ohe Works, Sumitomo Chemical Co., Ltd., Niihama, Ehime, Japan

**To cite this Article** Maekawa, Teruhiko , Ozaki, Yutaka , Yoshioka, Hiroshi and Okamura, Seizo(1978) 'Polymerization of Acrylonitrile-Metal Halide Complexes in the Frozen State. V. Comparison of Metal Cations and Halogen Anions in Radiation-Induced Polymerization of Acrylonitrile-Metal Halide Complexes', *Journal of Macromolecular Science, Part A*, 12: 5, 731 – 743

**To link to this Article:** DOI: 10.1080/00222337808066588

**URL:** <http://dx.doi.org/10.1080/00222337808066588>

PLEASE SCROLL DOWN FOR ARTICLE

Full terms and conditions of use: <http://www.informaworld.com/terms-and-conditions-of-access.pdf>

This article may be used for research, teaching and private study purposes. Any substantial or systematic reproduction, re-distribution, re-selling, loan or sub-licensing, systematic supply or distribution in any form to anyone is expressly forbidden.

The publisher does not give any warranty express or implied or make any representation that the contents will be complete or accurate or up to date. The accuracy of any instructions, formulae and drug doses should be independently verified with primary sources. The publisher shall not be liable for any loss, actions, claims, proceedings, demand or costs or damages whatsoever or howsoever caused arising directly or indirectly in connection with or arising out of the use of this material.

## Polymerization of Acrylonitrile-Metal Halide Complexes in the Frozen State. V. Comparison of Metal Cations and Halogen Anions in Radiation-Induced Polymerization of Acrylonitrile-Metal Halide Complexes

TERUHIKO MAEKAWA, YUTAKA OZAKI,\* HIROSHI YOSHIOKA,†  
and SEIZO OKAMURA

Department of Polymer Chemistry  
Kyoto University  
Kyoto 606, Japan

### ABSTRACT

The radiation-induced polymerization of acrylonitrile in the frozen aqueous solutions of various metal chlorides and zinc halides was studied to compare the accelerating effect of metal cations and halogen anions. Among metal chlorides examined, zinc, stannous, manganese, and nickel cations gave greater rates and degrees of polymerization. Of the halogen anions, the rate of polymerization decreased in the order,  $\text{Br}^-$ ,  $\text{Cl}^-$ ,  $\text{SCN}^- \gg \text{I}^-$ ,  $\text{CH}_3\text{CO}_2^-$ , and the degree of polymerization decreased in the order,  $\text{Br}^-$ ,  $\text{SCN}^- > \text{Cl}^- > \text{I}^- > \text{CH}_3\text{CO}_2^-$ . The increase of the rate and the degree of polymerization was confirmed below the eutectic temperatures of the hydrated metal chlorides and ice. This suggests that the increment of

---

\*Present address: Central Research Laboratory, Sekisui Chemical Co., Ltd., Shimamoto-cho, Mishima-gun, Osaka, Japan.

†Present address: Ohe Works, Sumitomo Chemical Co., Ltd., Niihama, Ehime, Japan.

the rate and the degree of polymerization is attributed to formation of hydrated metal chloride-acrylonitrile complexes accompanied by their solidification in eutectic mixtures with ice. The radioactivation analysis of polymers obtained in frozen dilute aqueous zinc bromide solution reveals appreciable contribution of water to generation of initiating species.

## INTRODUCTION

Formation of  $\sigma$ -type complexes with metal salts generally increases radical polymerizability of polar vinyl monomers. This increase of the reactivity could be interpreted by enhancement of conjugation of monomers on formation of the complexes [1, 2].

In the previous paper [3], kinetic features of the radiation-induced polymerization of acrylonitrile in the frozen aqueous zinc chloride solution were studied. It was shown that in this frozen medium the presence of zinc chloride is essential to the polymerization and that zinc chloride plays a dual role as the reagent for complex formation, resulting in the increase of monomer reactivity and the source of initiating species on irradiation. The rate and the degree of polymerization have maximal values a little below the eutectic temperature of ice and zinc chloride tetrahydrate.

The present paper compares metal cations and halogen anions with respect to the rate-enhancing effect in the radiation-induced polymerization of acrylonitrile in frozen aqueous solution. Further studies with some metal chlorides confirmed a parallel between the eutectic temperatures of ice and metal chloride hydrates and temperatures at which the specific rate enhancement occurs. The radioactivation analysis of polymers obtained also offered information concerning generation of initiating species.

## EXPERIMENTAL

Purification of chemicals, polymerization procedure, and determination of molecular weights were described in the previous paper [3]. Radioactivation analysis of polymers was carried out as described previously [4].

## RESULTS

Comparison of Metal Halides in Rate Enhancement

Comparison of Metal Cations. Polymerization of acrylonitrile (AN) was carried out in the presence of various metal chlorides in frozen aqueous solutions at  $-78^{\circ}\text{C}$  under reduced pressure ( $< 10^{-4}$  Torr). As shown in Table 1, the presence of  $\text{Zn}^{2+}$ ,  $\text{Sn}^{2+}$ ,  $\text{Mn}^{2+}$ , and  $\text{Ni}^{2+}$  cations gives large rate and degree of polymerization. These cations can form  $\sigma$ -type complexes with AN. No polymerization occurred with  $\text{Cr}^{2+}$ ,  $\text{Fe}^{2+}$ ,  $\text{Fe}^{3+}$ , and  $\text{Cu}^{2+}$ , which are known as radical polymerization inhibitors [5-9]. This tendency is almost the same as the results obtained in air [3].

Comparison of Anions. The influence of anions was examined with various zinc halides. The rate and degree of polymerization are shown in Figs. 1 and 2. Though the initial rates of polymerization with  $\text{Br}^-$ ,  $\text{Cl}^-$ , and  $\text{SCN}^-$  are large and show little difference, the rates at higher conversions tend to decrease in the order:  $\text{Br}^- > \text{Cl}^- > \text{SCN}^-$ . The rates are lower with  $\text{I}^-$  and  $\text{CH}_3\text{CO}_2^-$ .

The degrees of polymerization decrease in the order:  $\text{Br}^-$ ,  $\text{SCN}^- > \text{Cl}^- > \text{I}^-$ , but change little with conversion. The lower rate and degree of polymerization with  $\text{I}^-$  could be due to the retarding action of  $\text{I}^-$  to the radical polymerization.

Temperature Dependence of Polymerization

It was suggested [3] that the eutectic temperature  $T_e$  of ice and zinc chloride tetrahydrate correlates with the temperature at which the rate and degree of polymerization increase markedly in the frozen aqueous zinc chloride solution. The temperature dependence, therefore, of the rate and degree of polymerization was examined in aqueous solutions with  $\text{NiCl}_2$ ,  $\text{MgCl}_2$  and  $\text{AlCl}_3$  which were selected because data concerning compositions and  $T_e$  values of the eutectic mixtures of their hydrates and ice are available [10-13] (see Table 2).

As seen in Fig. 3, the temperature dependence of polymerization in the case of  $\text{NiCl}_2$  shows a similar trend to that in the case of  $\text{ZnCl}_2$ , both the rate and the degree of polymerization having maximal values somewhat below  $-45^{\circ}\text{C}$ , the  $T_e$  of the eutectic mixture of

$\text{NiCl}_2 \cdot 7\text{H}_2\text{O}$  and ice. In the case of  $\text{MgCl}_2$  and  $\text{AlCl}_3$ , the specific temperatures at which the rate and the degree of polymerization increase with decreasing temperature were observed about  $-33$  and  $-55^{\circ}\text{C}$ , the  $T_e$  values of the eutectic mixtures of  $\text{MgCl}_2 \cdot 12\text{H}_2\text{O}$  and

TABLE 1. Effect of Metal Chlorides on the Polymerization of Acrylonitrile in Frozen Aqueous Solution and Relevant Properties of Metal Cations<sup>a</sup>

| Metal chloride    | Conversion (%) | Degree of polymerization $\times 10^{-4}$ | Formation of complex $\Delta\nu$ (C≡N) (cm <sup>-1</sup> ) <sup>b</sup> | Lewis acidity $\Delta\nu$ (C=O) (cm <sup>-1</sup> ) <sup>c</sup> |
|-------------------|----------------|---|---|--|
| ZnCl <sub>2</sub> | 96.3           | 2.80                                      | 34  | 57   |
| SnCl <sub>2</sub> | 77.5           | 1.86                                      | 55 <sup>d</sup>   | -  |
| MnCl <sub>2</sub> | 36.9           | 1.57                                      | 24  | 37 <sup>e</sup>  |
| NiCl <sub>2</sub> | 36.4           | 1.62                                      | 58  | 38 <sup>e</sup>  |
| CrCl <sub>2</sub> | 18.3           | 0.65                                      | 40  | -  |
| CdCl <sub>2</sub> | 16.5           | 0.90                                      | 34  | 34   |
| BaCl <sub>2</sub> | 7.34           | 0.50                                      | f   | -  |
| TiCl <sub>4</sub> | 6.40           | 0.17                                      | 45  | 175,<br>128 <sup>g</sup>   |
| CaCl <sub>2</sub> | 4.58           | 0.44                                      | f   | 47   |
| MgCl <sub>2</sub> | 3.50           | 0.50                                      | f   | -  |
| AlCl <sub>3</sub> | 3.04           | 0.60                                      | f   | 117 <sup>h</sup>   |
| CoCl <sub>2</sub> | 0.40           | -   | 32  | 50   |
| CrCl <sub>2</sub> | 0              | -   | -   | -  |
| FeCl <sub>2</sub> | 0              | -   | 29  | -  |
| FeCl <sub>3</sub> | 0              | -   | -   | 141  |

|                   |   |   |   |     |
|-------------------|---|---|---|-----|
| CuCl <sub>2</sub> | 0 | - | - | 205 |
| None              | 0 | - | - | -   |

<sup>a</sup>[AN] = [Metal chloride] = 0.47 mole/liter, 3.44 × 10<sup>4</sup> r/hr, 2 hr, -78°C, in vacuo.

<sup>b</sup>Data of Herberhold [15].

<sup>c</sup>Xanthone [16].

<sup>d</sup>Present work.

<sup>e</sup>Xanthone, present work.

<sup>f</sup>Formation of complexes was not detected by IR measurement at room temperature in the present work.

<sup>g</sup>Ethyl acetate, [17].

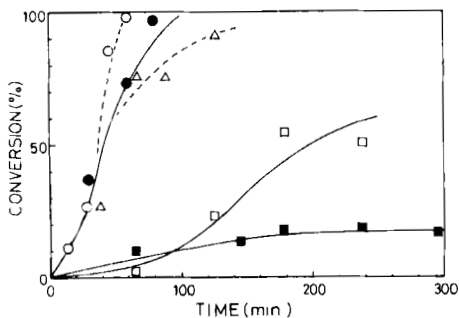


FIG. 1. Time-conversion curves in the frozen aqueous AN-ZnX<sub>2</sub> solutions: (○) Br<sup>-</sup>; (●) Cl<sup>-</sup>; (△) SCN<sup>-</sup>; (□) I<sup>-</sup>; (■) CH<sub>3</sub>CO<sub>2</sub><sup>-</sup>. At -78°C, dose rate  $2.0 \times 10^4$  r/hr, in vacuo; [AN] and [ZnX<sub>2</sub>] = 0.47 mole/liter.

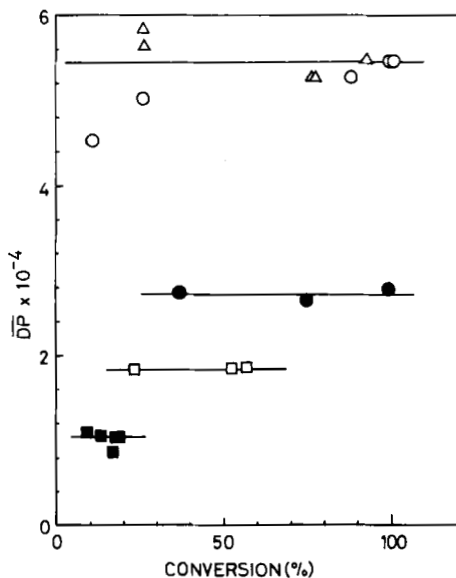


FIG. 2. Plots of degrees of polymerization as a function of conversion in the frozen aqueous AN-ZnX<sub>2</sub> solutions: (○) Br<sup>-</sup>; (△) SCN<sup>-</sup>; (●) Cl<sup>-</sup>; (□) I<sup>-</sup>; (■) CH<sub>3</sub>CO<sub>2</sub><sup>-</sup>. At -78°C, dose rate  $2.0 \times 10^4$  r/hr, in vacuo.

TABLE 2. Eutectic Compositions and Temperatures of Metal Chloride Hydrates and Ice

| Composition (mole ratio)  | $T_e$ ( $^{\circ}\text{C}$ ) | Reference |
|---|------------------------------|-----------|
| $\text{MgCl}_2 \cdot 12\text{H}_2\text{O} + \text{Ice}$ ; (1: 7.46) | -33                          | [ 10]     |
| $\text{NiCl}_2 \cdot 7\text{H}_2\text{O} + \text{Ice}$ ; (1: 9.87)  | -45                          | [ 11]     |
| $\text{AlCl}_3 \cdot 6\text{H}_2\text{O} + \text{Ice}$ ; (1:15.9)   | -55                          | [ 12]     |
| $\text{ZnCl}_2 \cdot 4\text{H}_2\text{O} + \text{Ice}$ ; (1: 3.28)  | -62                          | [ 13]     |

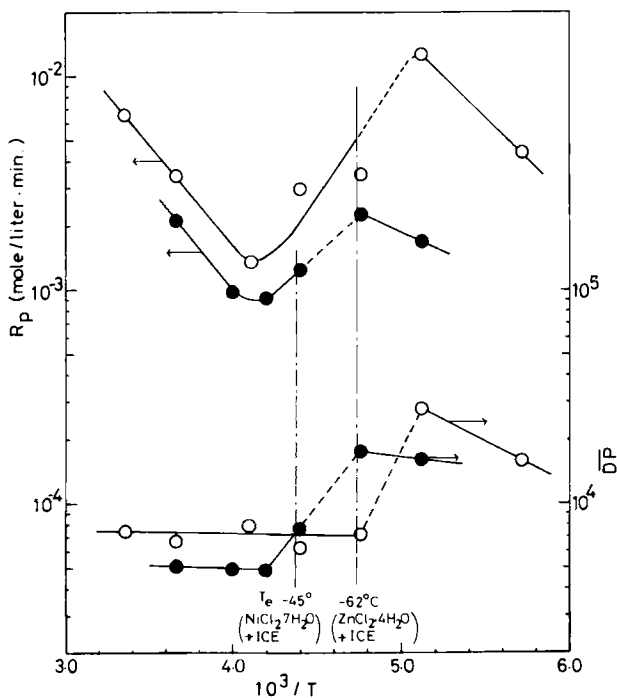


FIG. 3. Temperature dependence of the rate and degree of polymerization at dose rate  $3.44 \times 10^4$  r/hr in vacuo: ( $\circ$ )  $\text{ZnCl}_2$ ; ( $\bullet$ )  $\text{NiCl}_2$ .  $[\text{AN}]$  and  $[\text{MCl}_2] = 0.47$  mole/liter.



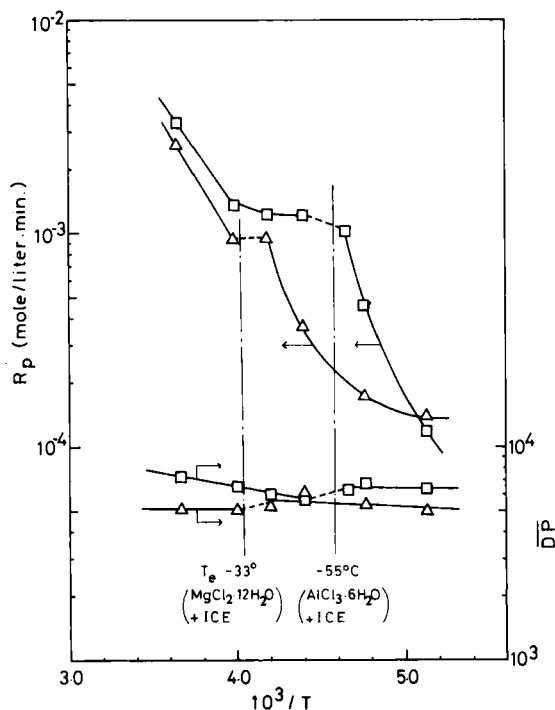


FIG. 4. Temperature dependence of the rate and degree of polymerization at dose rate  $3.44 \times 10^4$  r/hr in vacuo: ( $\square$ )  $\text{AlCl}_3$ ; ( $\triangle$ )  $\text{MgCl}_2$ .  $[\text{AN}]$ ,  $[\text{AlCl}_3]$  and  $[\text{MgCl}_2] = 0.47$  mole/liter.

ice, and  $\text{AlCl}_3 \cdot 6\text{H}_2\text{O}$  and ice, respectively (see Fig. 4). The increase of the rate and degree of polymerization slightly below the  $T_e$  seems due to solidification of the hydrated metal chloride-AN complex caused by its formation of the eutectic mixtures with ice.

### Radioactivation Analysis of Polymers

Bromine contents in polymers prepared by polymerization of AN in frozen aqueous zinc bromide solutions were measured by radioactivation analysis in order to obtain information concerning initiating species. As shown in Table 3, the number  $N_{\text{Br}}$  of bromine atoms per polymer chain is found to be about 0.1 for polymers prepared at  $-78^\circ\text{C}$  and is almost unchanged irrespective of conversion or mole

TABLE 3. Bromine Contents in Polymers Obtained by Polymerization in Aqueous  $\text{ZnBr}_2$  Solution

| Polymerization conditions <sup>a</sup> |                              | Conversion (%) | $\overline{M}_n \times 10^{-6}$ <sup>b</sup> | $N_{\text{Br}}$ Br atoms per polymer chain |
|--|------------------------------|----------------|--|--|
| $[\text{ZnBr}_2]/[\text{AN}]$          | Temp. ( $^{\circ}\text{C}$ ) |                |  |  |
| 1.0                                    | -78                          | 32.7           | 1.53   | 0.10                                       |
| 1.0                                    | -78                          | 86.5           | 1.54   | 0.11                                       |
| 4.0                                    | -78                          | 23.5           | 1.48   | 0.10                                       |
| 1.0                                    | -30                          | 19.1           | 0.30   | 0.12                                       |
| 1.0                                    | +25                          | 24.5           | 0.30   | 0.58                                       |

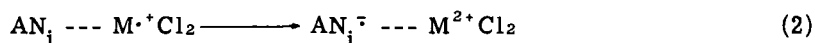
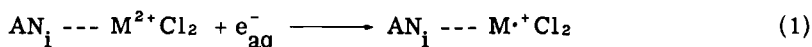
<sup>a</sup>Dose rate  $3.44 \times 10^4$  r/hr.

<sup>b</sup>Calculated from  $\overline{M}_v$  as  $\overline{M}_n = \overline{M}_v/1.89$ .

ratio  $r = [\text{ZnBr}_2]/[\text{AN}]$ . This small  $N_{\text{Br}}$  value indicates minor contribution of the bromine radical to initiation. Since the water concentration is high and the generation of initiating radical species from water is large, the water molecule seems to contribute significantly to initiation in the frozen dilute aqueous solution. Polymers prepared at  $25^{\circ}\text{C}$  have a large  $N_{\text{Br}}$  of about 0.6, which seems to indicate occurrence of chain transfer to  $\text{ZnBr}_2$  because of the liquid-state reaction [14].

## DISCUSSION

It was suggested [3] that for radiation-induced polymerization of AN in the frozen dilute aqueous  $\text{ZnCl}_2$  solution, important factors which govern the reaction are (a) formation of the metal chloride-AN complex, (b) phase of the complex, and (c) generation of initiating species according to processes (1) and (2), where  $i = 1, 2$ .



The factors (a) and (c) depend on properties of metal cations. AN can

form the complexes with metal cations by  $\sigma$ -bonding through the lone pair of electrons on the nitrogen [15]. Table 1 lists increase of the  $C\equiv N$  stretching frequency when AN is coordinated to various metal cations. All metal cations having a marked rate-enhancing effect are ones which form complexes with AN as judged by this increase of the  $\nu(C\equiv N)$  frequency. Since an increase of monomer reactivity on formation of complexes with metal salts could be accounted for by enhancement of conjugation of monomers [1, 2], it may depend on Lewis acidity of metal salts. Lewis acidity [16] of metal chlorides, evaluated from decrease of the carbonyl stretching frequency of xanthone when it forms complexes with Lewis acids, is listed in Table 1. Distinct correlation, however, is not observed between Lewis acidity and the rate enhancement as shown in Fig. 5. This result seems to suggest that in this reaction conditions physical factors such as aggregated state of complexes function significantly as well as chemical nature of complexes. Consequently AN-zinc and -stannous chloride complexes seem to have adequate physical state and to be most suitable to propagation in the frozen aqueous solution.

Though the ionization potential IP of metal cations may function in processes (1) and (2) for generation of initiating species, there appears to be no obvious relationship between IP [18] and the polymer yields as shown in Fig. 6. This suggests that the above processes are important but are not the sole ones controlling the rate of polymerization.

According to the spectrochemical series of the ligands [19], the stability order of metal complexes is  $RCO_2^- > SCN^-$ ,  $Cl^- > Br^- > I^-$ .

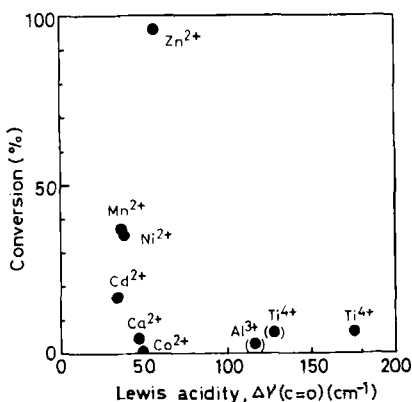


FIG. 5. Polymer yields plotted against Lewis acidity of metal cations.

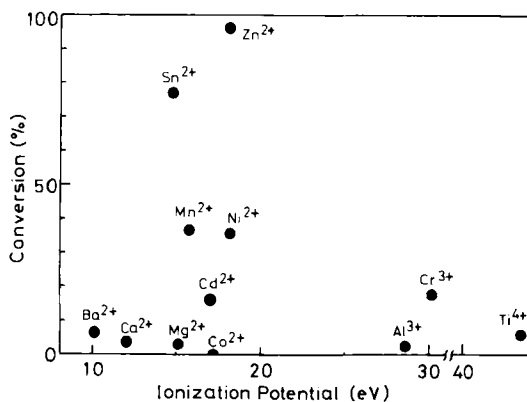


FIG. 6. Polymer yields plotted against ionization potential of metal cations.

TABLE 4. Complex Index at a Composition of  $ZnX_2:AN:H_2O = 1:1:3$  at Various Temperatures

| Zinc halide       | Complex index |        |        |
|-------------------|---------------|--------|--------|
|                   | 20° C         | -62° C | -80° C |
| ZnCl <sub>2</sub> | 0.670         | 0.761  | 0.795  |
| ZnBr <sub>2</sub> | 0.681         | 0.770  | 0.807  |
| ZnI <sub>2</sub>  | 0.685         | 0.773  | 0.811  |

Difficulty of formation of the Zn-AN complex is predicted to increase in the series:  $Cl^- > Br^- > I^-$ . The complex index  $J$ , defined in the previous paper [20] as  $D_{2270}/(D_{2270} + D_{2235})$  as a measure of the concentration of AN complexed with zinc cation, and obtained by IR measurements in concentrated aqueous solutions of zinc chloride, bromide and iodide, decreases in the order:  $I^- > Br^- > Cl^-$ , as shown in Table 4.

The slight change of the Zn-AN complex concentration with different anions affects the degree of polymerization, but has only a slight effect on the rate of polymerization. The degree of polymerization decreases in the order  $Br^- > SCN^- > Cl^- > I^- > CH_3CO_2^-$  which corresponds nearly reversely to the spectrochemical series of ligands. It seems likely that the anion which forms complexes more easily with zinc cation disturbs the aggregate of the Zn-AN complex to be formed, resulting in decrease of the degree of polymerization.

Finally, the phase change of the complex is considered an important factor. When a dilute aqueous solution of a metal chloride is cooled, ice and a eutectic mixture of ice and the hydrated metal chloride freeze out successively [10-13]. By addition of AN to the solution, a eutectic mixture of ice and the hydrated metal chloride-AN complex is believed to freeze out. The appearance, therefore, of the maximal rate and degree of polymerization at the temperature somewhat below  $T_e$  in the cases of  $ZnCl_2$  and  $NiCl_2$  could be attributed to formation of the solid hydrated metal chloride-AN complex in the eutectic state. This hydrated  $ZnCl_2$ -AN complex is solidified only in the eutectic state in the frozen dilute aqueous solution. In contrast, in the concentrated aqueous  $ZnCl_2$  solution (the super-cooled liquid system described previously [21]), the phase of the hydrated  $ZnCl_2$ -AN complex does not change above the glass transition temperature. Therefore, no specific temperature at which the rate and degree of polymerization increase is observed in the concentrated aqueous  $ZnCl_2$  solution.

#### ACKNOWLEDGMENTS

The authors would like to express their gratitude to Professor Toshinobu Higashimura of Kyoto University for his valuable discussion and to Professor Koichiro Hayashi of Osaka University for his encouragement throughout this work.

#### REFERENCES

- [1] S. Tazuke and S. Okamura, *J. Polym. Sci. B*, **5**, 95 (1967).
- [2] S. Tazuke, K. Tsuji, T. Yonezawa, and S. Okamura, *J. Phys. Chem.*, **71**, 2957 (1967).
- [3] T. Maekawa and S. Okamura, *J. Macromol. Sci.-Chem.*, **A10**, 1565 (1976).
- [4] T. Maekawa, S. Mah, and S. Okamura, *J. Macromol. Sci.-Chem.*, **A12**, 1 (1978).
- [5] M. Lee and Y. Minoura, *Nippon Kagaku Kaishi*, 1974, 159.
- [6] E. R. Entwistle, *Trans. Faraday Soc.*, **56**, 284 (1960).
- [7] N. N. Dass and M. H. Geoge, *J. Polym. Sci. A-1*, **7**, 269 (1969).
- [8] W. I. Bengough and W. H. Fairservice, *Trans. Faraday Soc.*, **63**, 382 (1967).
- [9] W. I. Bengough and T. O'Neill, *Trans. Faraday Soc.*, **64**, 1014 (1968).
- [10] J. H. van't Hoff and W. Meyerhoffer, *Z. Physik. Chem.*, **27**, 75 (1898).

- [ 11 ] E. Boye, Z. Anorg. Allgem. Chem., 216, 29 (1933).
- [ 12 ] G. Malqoori, Atti Accad. Nazl. Lincei, 7, 740 (1928).
- [ 13 ] F. Mylius and R. Dietz, Z. Anorg. Chem., 44, 209 (1905).
- [ 14 ] M. Imoto, T. Otsu, and K. Murata, Kogyo Kagaku Zasshi, 66, 1900 (1963).
- [ 15 ] M. Herberhold, Metal  $\pi$ -Complexes, Vol. II Part 1, Elsevier, Amsterdam, 1972, p. 270.
- [ 16 ] D. Cook, Can. J. Chem., 41, 522 (1963).
- [ 17 ] M. F. Lappert, J. Chem. Soc., 1961, 542.
- [ 18 ] C. E. Moore, Atomic Energy Levels (Nat. Bur. Stand. Circ. No. 467, Vol. I-III); Washington, D. C.; American Institute of Physics Handbook, McGraw-Hill, New York, 1957.
- [ 19 ] C. K. Jørgensen, Absorption Spectra and Chemical Bonding in Complexes, Pergamon Press, New York-London, 1962, Chap. 7.
- [ 20 ] S. Mah, T. Maekawa, and S. Okamura, J. Macromol. Sci.-Chem., A11, 687 (1977).
- [ 21 ] S. Mah, T. Maekawa, and S. Okamura, J. Macromol. Sci.-Chem., A11, 705 (1977).

Accepted by editor October 28, 1977

Received for publication December 10, 1977